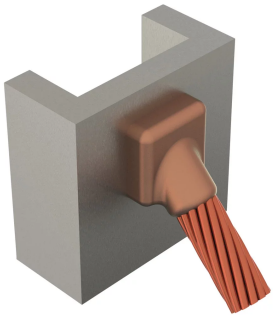
DATA-SOLUTIONS

CABLE TO METAL SURFACE, CATHODIC, VS, STEEL PIPE OR FLAT SURFACE, 2/0 CONCENTRIC, 24" MIN PIPE

CODICE A CATALOGO

CAVSP2G



nVent ERICO Cadweld Cathodic Connections are the preferred method of exothermically welding cathodic protection anode leads to pipes (steel or cast iron), tanks, and other structures. Cathodic protection systems are designed to prevent galvanic corrosion along a pipeline or in various structures. nVent ERICO Cadweld Cathodic Connections use a special welding material alloy to minimize heat effect on the steel, which is especially important on thin wall and high stress pipes.

CARATTERISTICHE

- Forms a permanent, low resistance connection
- Provides a molecular bond
- nVent ERICO Cadweld Exothermic Connections are rated with the same current capacity as the conductor
- Portable installation equipment with no external source of power required
- Installers can be easily trained to make nVent ERICO Cadweld Exothermic Connections
- Connections can be visually inspected

ATTRIBUTI DEL PRODOTTO

- Famiglia stampi: VS Mold Family
- Si collega a: Steel Pipe or Flat Surface
- Dimensioni conduttore: 2/0 Concentric
- Diametro esterno conduttore, nominale: 10.62mm
- Dimensione tubo: 24in min
- Diametro esterno (OD): 609.6mm min
- NB/DN: 600 min
- Mold Split: Vertical
- Crogiolo diviso: No
- Piastre d’usura: No

Solo stampo: No

Materiale per saldatura: CA65 or CA65PLUSF33, Sold Separately

Handle Clamp: Mini EZ Attached and B399BM, Sold Separately

Chiave prezzi: P

Facilità d'uso: Preferred

ADDITIONAL PRODUCT DETAILS

For applications such as computer room, tunnel or other low-ventilation areas, specify a smokeless nVent ERICO Cadweld Exolon mold. Add an XL prefix to the standard mold part number when ordering (for example, a TAC2Q2Q becomes XLTAC2Q2Q). Similarly, nVent ERICO Cadweld Exolon welding material is also designated by the XL prefix (for example, 150 becomes XL150).

A test weld should be made to check for the possibility of burn through on thin sections and to determine detrimental metallurgical effects.

Use XF19 or PLUSXF19 welding material on connections to ductile iron.

W-CA-XX-X-XX-LH-XX-L-M		
W*	Wear Plates	Reduce mechanical abrasion of molds at cable entry points
CA	Cathodic Designation	
XX	Mold Family	
X	Price Key	
XX	Conductor Size	
LH	Weld End	LH = Weld on left end of conductor RH = Weld on right end of conductor (For VN Mold Family only)
XX	Pipe Size	
L*	Split Crucible	Crucible section is split on molds designed with horizontal opening for easier cleaning
M*	Mold Only	

* Empty if none

DIAGRAMS

AVVERTIMENTO

I prodotti nVent devono essere installati e utilizzati solo come indicato nelle schede istruzioni e nei materiali di formazione di nVent. Le schede istruzioni sono disponibili su www.nvent.com e presso il vostro rappresentante del servizio clienti nVent. Un'installazione scorretta, un uso improprio, un'applicazione errata o qualsiasi altro mancato rispetto completo delle istruzioni e degli avvertimenti di nVent può causare malfunzionamenti del prodotto, danni alla proprietà, gravi lesioni personali e morte e/o annullare la vostra garanzia.

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nVent reserves the right to change specifications without notice.