

CABLE TO LUG OR BUSBAR, CATHODIC, LA, 1/16" X 1/2", #6 CONCENTRIC

CATALOG NUMBER

CALAT1HAA



nVent ERICO Cadweld Cathodic Connections are the preferred method of exothermically welding cathodic protection anode leads to pipes (steel or cast iron), tanks, and other structures. Cathodic protection systems are designed to prevent galvanic corrosion along a pipeline or in various structures. nVent ERICO Cadweld Cathodic Connections use a special welding material alloy to minimize heat effect on the steel, which is especially important on thin wall and high stress pipes.

FEATURES

Forms a permanent, low resistance connection

Provides a molecular bond

nVent ERICO Cadweld Exothermic Connections are rated with the same current capacity as the conductor

Portable installation equipment with no external source of power required

Installers can be easily trained to make nVent ERICO Cadweld Exothermic Connections

Connections can be visually inspected

Mold Families LA and LE can be used with straight or offset lugs

PRODUCT ATTRIBUTES

Mold Family: LA Mold FamilyLug/Busbar Size: 1/16" x 1/2"Conductor Size: #6 ConcentricConductor Outer Diameter, Nominal: 0.18inMold Split: VerticalSplit Crucible: NoWear Plates: NoMold Only: NoWelding Material: CA25 or CA25PLUSF33, Sold SeparatelyHandle Clamp: Mini EZ Attached

Conductor Sleeve: CAB112, Sold Separately

Price Key: T

Ease of Use: Preferred

ADDITIONAL PRODUCT DETAILS

For applications such as computer room, tunnel or other low-ventilation areas, specify a smokeless nVent ERICO Cadweld Exolon mold. Add an XL prefix to the standard mold part number when ordering (for example, a TAC2Q2Q becomes XLTAC2Q2Q). Similarly, nVent ERICO Cadweld Exolon welding material is also designated by the XL prefix (for example, 150 becomes XL150).

A gap between conductors may be required. See mold tag for more information.

Use XF19 or PLUSXF19 welding material on connections to ductile iron.

CA-XX-X-XX-L-M-W		
CA	Cathodic Designation	
XX	Mold Family	
Х	Price Key	
XX	Lug/Busbar Size	
XX	Conductor Code	
L*	Split Crucible	Crucible section is split on molds designed with horizontal opening for easier cleaning
M*	Mold Only	
W*	Wear Plates	Reduce mechanical abrasion of molds at cable entry points

* Empty if none

DIAGRAMS



WARNING

nVent products shall be installed and used only as indicated in nVent's product instruction sheets and training materials. Instruction sheets are available at www.nvent.com and from your nVent customer service representative. Improper installation, misuse, misapplication or other failure to completely follow nVent's instructions and warnings may cause product malfunction, property damage, serious bodily injury and death and/or void your warranty.



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nVent reserves the right to change specifications without notice.

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