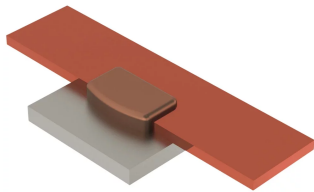


## LUG OR BUSBAR TO STEEL, CH, 6 MM X 40 MM AND WIDER

### CATALOG NUMBER

### CHCPAL



nVent ERICO Cadweld graphite molds are designed and engineered for thousands of connection styles and conductor combinations.

### FEATURES

Forms a permanent, low resistance connection

Provides a molecular bond

nVent ERICO Cadweld Exothermic Connections are rated with the same current capacity as the conductor

Portable installation equipment with no external source of power required

Installers can be easily trained to make nVent ERICO Cadweld Exothermic Connections

Connections can be visually inspected

### PRODUCT ATTRIBUTES

Mold Family: CH Mold Family

Lug/Busbar Size: 6 mm x 40 mm and wider

Connects To: Steel Surface

Mold Split: Vertical

Split Crucible: No

Wear Plates: No

Mold Only: No

Welding Material: 250 or 250PLUSF20, Sold Separately

Handle Clamp: L160, Sold Separately

Frame: Not Required

Price Key: C

ADDITIONAL PRODUCT DETAILS

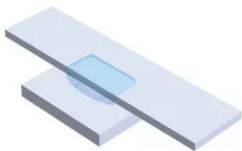
For applications such as computer room, tunnel or other low-ventilation areas, specify a smokeless nVent ERICO Cadweld Exolon mold. Add an XL prefix to the standard mold part number when ordering (for example, a TAC2Q2Q becomes XLTAC2Q2Q). Similarly, nVent ERICO Cadweld Exolon welding material is also designated by the XL prefix (for example, 150 becomes XL150).

A test weld should be made to check for the possibility of burn through on thin sections and to determine detrimental metallurgical effects.

XX-X-XX-L-M-W		
XX	Mold Family	
X	Price Key	
XX	Lug/Busbar Size	
L*	Split Crucible	Crucible section is split on molds designed with horizontal opening for easier cleaning
M*	Mold Only	
W*	Wear Plates	Reduce mechanical abrasion of molds at cable entry points

\* Empty if none

DIAGRAMS



WARNING

nVent products shall be installed and used only as indicated in nVent's product instruction sheets and training materials. Instruction sheets are available at [www.nvent.com](http://www.nvent.com) and from your nVent customer service representative. Improper installation, misuse, misapplication or other failure to completely follow nVent's instructions and warnings may cause product malfunction, property damage, serious bodily injury and death and/or void your warranty.



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