

CABLE TO METAL SURFACE, CATHODIC, HA, STEEL PIPE OR FLAT SURFACE,  
#6 SOLID, 24" MIN PIPE, MOLD ONLY

CATALOG NUMBER

**CAHAA1GM**



nVent ERICO Cadweld Cathodic Connections are the preferred method of exothermically welding cathodic protection anode leads to pipes (steel or cast iron), tanks, and other structures. Cathodic protection systems are designed to prevent galvanic corrosion along a pipeline or in various structures. nVent ERICO Cadweld Cathodic Connections use a special welding material alloy to minimize heat effect on the steel, which is especially important on thin wall and high stress pipes.

FEATURES

Forms a permanent, low resistance connection

Provides a molecular bond

nVent ERICO Cadweld Exothermic Connections are rated with the same current capacity as the conductor

Portable installation equipment with no external source of power required

Installers can be easily trained to make nVent ERICO Cadweld Exothermic Connections

Connections can be visually inspected

PRODUCT ATTRIBUTES

Mold Family: HA Mold Family

Connects To: Steel Pipe or Flat Surface

Conductor Size: #6 Solid

Conductor Outer Diameter, Nominal: 4.11mm

Pipe Size: 24in min

Pipe Size Range: 24in min

Outer Diameter (OD): 609.6mm min

NB/DN: 600 min

Mold Split: None

Split Crucible: No

Wear Plates: No

Mold Only: Yes

Welding Material: CA15 or CA15PLUSF33, Sold Separately

Handle Clamp: B323N2 and B322, Sold Separately

Frame: B323AX, Sold Separately

Price Key: A

Ease of Use: Preferred

## ADDITIONAL PRODUCT DETAILS

For applications such as computer room, tunnel or other low-ventilation areas, specify a smokeless nVent ERICO Cadweld Exolon mold. Add an XL prefix to the standard mold part number when ordering (for example, a TAC2Q2Q becomes XLTAC2Q2Q). Similarly, nVent ERICO Cadweld Exolon welding material is also designated by the XL prefix (for example, 150 becomes XL150).

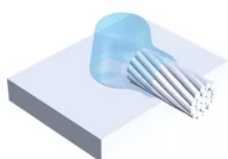
A test weld should be made to check for the possibility of burn through on thin sections and to determine detrimental metallurgical effects.

Use XF19 or PLUSXF19 welding material on connections to ductile iron.

W-CA-XX-X-XX-LH-XX-L-M		
W*	Wear Plates	Reduce mechanical abrasion of molds at cable entry points
CA	Cathodic Designation	
XX	Mold Family	
X	Price Key	
XX	Conductor Size	
LH	Weld End	LH = Weld on left end of conductor RH = Weld on right end of conductor (For VN Mold Family only)
XX	Pipe Size	
L*	Split Crucible	Crucible section is split on molds designed with horizontal opening for easier cleaning
M*	Mold Only	

\* Empty if none

## DIAGRAMS



## **WARNING**

---

nVent products shall be installed and used only as indicated in nVent's product instruction sheets and training materials. Instruction sheets are available at [www.nvent.com](http://www.nvent.com) and from your nVent customer service representative. Improper installation, misuse, misapplication or other failure to completely follow nVent's instructions and warnings may cause product malfunction, property damage, serious bodily injury and death and/or void your warranty.



Our powerful portfolio of brands:  
**nVent.com CADDY ERICO HOFFMAN RAYCHEM SCHROFF**  
**TRACER**