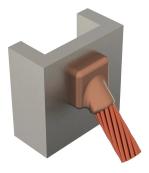


CABLE TO STEEL, HEAVY DUTY, VS, STEEL PIPE OR FLAT SURFACE, #2 SOLID

CATALOG NUMBER

HDVSC1T



Heavy duty connections were originally developed to be used on reclaimed cable. The heavy duty connections use a larger size connection cavity in the mold and a larger size welding material than the equivalent standard duty connection.

The larger size welding material supplies extra BTU's to melt the heavy oxide coating on the conductor and to overcome some severe field conditions. Heavy duty connections eliminate cutting the run conductor on certain types of connections, reduce cable cleaning requirements for old or reclaimed cable, and increase reliability under adverse field conditions.

Heavy duty connections are increasingly being specified for copper-coated steel conductor connections.

CERTIFICATIONS



FEATURES

Forms a permanent, low resistance connection

Provides a molecular bond

nVent ERICO Cadweld Exothermic Connections are rated with the same current capacity as the conductor

Portable installation equipment with no external source of power required

Installers can be easily trained to make nVent ERICO Cadweld Exothermic Connections

Connections can be visually inspected

PRODUCT ATTRIBUTES

Mold Family: VS Mold Family

Connects To: Steel Pipe or Flat Surface

Conductor Size: #2 Solid

Conductor Outer Diameter, Nominal: 6.53mm			
Pipe Size: 24in min			
Outer Diameter (OD): 609.6mm min			
NB/DN: 600 min			
Mold Split: Vertical			
Split Crucible: No			
Wear Plates: No			
Mold Only: No			
Welding Material: 90 or 90PLUSF20, Sold Separately			
Handle Clamp: L160 and B396, Sold Separately			
Price Key: C			
Ease of Use: Preferred			

ADDITIONAL PRODUCT DETAILS

For applications such as computer room, tunnel or other low-ventilation areas, specify a smokeless nVent ERICO Cadweld Exolon mold. Add an XL prefix to the standard mold part number when ordering (for example, a TAC2Q2Q becomes XLTAC2Q2Q). Similarly, nVent ERICO Cadweld Exolon welding material is also designated by the XL prefix (for example, 150 becomes XL150).

A test weld should be made to check for the possibility of burn through on thin sections and to determine detrimental metallurgical effects.

HD-XX-X-XX-L-M-W			
HD	Heavy Duty Designation		
XX	Mold Family		
Х	Price Key		
XX	Conductor Code		
XX	Pipe Size		
L*	Split Crucible	Crucible section is split on molds designed with horizontal opening for easier cleaning	
M*	Mold Only		
W*	Wear Plates	Reduce mechanical abrasion of molds at cable entry points	

* Empty if none



WARNING

nVent products shall be installed and used only as indicated in nVent's product instruction sheets and training materials. Instruction sheets are available at www.nvent.com and from your nVent customer service representative. Improper installation, misuse, misapplication or other failure to completely follow nVent's instructions and warnings may cause product malfunction, property damage, serious bodily injury and death and/or void your warranty.



Our powerful portfolio of brands: **nVent.com** CADDY ERICO HOFFMAN RAYCHEM SCHROFF TRACER

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nVent reserves the right to change specifications without notice.