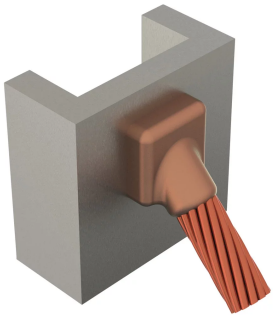
nVent
DATA-SOLUTIONS

CABLE TO STEEL, HEAVY DUTY, VS, STEEL PIPE OR FLAT SURFACE, 4/0 CONCENTRIC, WEAR PLATES

CATALOG NUMBER

HDVSC2QW



Heavy duty connections were originally developed to be used on reclaimed cable. The heavy duty connections use a larger size connection cavity in the mold and a larger size welding material than the equivalent standard duty connection.

The larger size welding material supplies extra BTU's to melt the heavy oxide coating on the conductor and to overcome some severe field conditions. Heavy duty connections eliminate cutting the run conductor on certain types of connections, reduce cable cleaning requirements for old or reclaimed cable, and increase reliability under adverse field conditions.

Heavy duty connections are increasingly being specified for copper-coated steel conductor connections.

CERTIFICATIONS

FEATURES

- Forms a permanent, low resistance connection
- Provides a molecular bond
- nVent ERICO Cadweld Exothermic Connections are rated with the same current capacity as the conductor
- Portable installation equipment with no external source of power required
- Installers can be easily trained to make nVent ERICO Cadweld Exothermic Connections
- Connections can be visually inspected

PRODUCT ATTRIBUTES

- Mold Family: VS Mold Family
- Connects To: Steel Pipe or Flat Surface

Conductor Size: 4/0 Concentric

Conductor Outer Diameter, Nominal: 13.41mm

Pipe Size: 24in min

Outer Diameter (OD): 609.6mm min

NB/DN: 600 min

Mold Split: Vertical

Split Crucible: No

Wear Plates: Yes

Number of Wear Plate Sets: 1

Mold Only: No

Welding Material: 200 or 200PLUSF20, Sold Separately

Handle Clamp: L160 and B396, Sold Separately

Price Key: C

Ease of Use: Preferred

ADDITIONAL PRODUCT DETAILS

For applications such as computer room, tunnel or other low-ventilation areas, specify a smokeless nVent ERICO Cadweld Exolon mold. Add an XL prefix to the standard mold part number when ordering (for example, a TAC2Q2Q becomes XLTAC2Q2Q). Similarly, nVent ERICO Cadweld Exolon welding material is also designated by the XL prefix (for example, 150 becomes XL150).

A test weld should be made to check for the possibility of burn through on thin sections and to determine detrimental metallurgical effects.

HD-XX-X-XX-XX-L-M-W		
HD	Heavy Duty Designation	
XX	Mold Family	
X	Price Key	
XX	Conductor Code	
XX	Pipe Size	
L*	Split Crucible	Crucible section is split on molds designed with horizontal opening for easier cleaning
M*	Mold Only	
W*	Wear Plates	Reduce mechanical abrasion of molds at cable entry points

* Empty if none

DIAGRAMS

WARNING

nVent products shall be installed and used only as indicated in nVent's product instruction sheets and training materials. Instruction sheets are available at www.nvent.com and from your nVent customer service representative. Improper installation, misuse, misapplication or other failure to completely follow nVent's instructions and warnings may cause product malfunction, property damage, serious bodily injury and death and/or void your warranty.

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