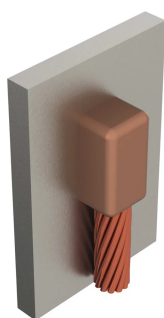


## CABLE TO STEEL, RAIL, VB, STEEL PIPE OR FLAT SURFACE, #6 CONCENTRIC, 24" MIN PIPE

### KATALOGOVÉ ČÍSLO

## PB10VB1H



nVent ERICO Cadweld applications for railway properties utilize the nVent ERICO Cadweld Plus F80 and the nVent ERICO Cadweld F80 welding material alloys. nVent ERICO Cadweld exothermically welded connections are engineered to provide a permanent, molecular bond that will not loosen or corrode, enabling connection of dissimilar materials. The connections are designed to perform for the life of the conductor and/or installation. The nVent ERICO Cadweld connection has a current carrying capacity equal to or greater than that of the conductor and will withstand repeated fault currents without failing during operation. Once completed, installers can clearly ensure quality by visually inspecting the new connection.

### VLASTNOSTI

Forms a permanent, low resistance connection

Provides a molecular bond

nVent ERICO Cadweld Exothermic Connections are rated with the same current capacity as the conductor

Portable installation equipment with no external source of power required

Installers can be easily trained to make nVent ERICO Cadweld Exothermic Connections

Connections can be visually inspected

### VLASTNOSTI PRODUKTU

Mold Family: VB Mold Family

Connects To: Steel Pipe or Flat Surface

Conductor Size: #6 Concentric

Conductor Outer Diameter, Nominal: 7.42mm

Pipe Size: 24in min

Outer Diameter (OD): 609.6mm min

NB/DN: 600 min

Split Crucible: No

Wear Plates: No

Mold Only: No

Welding Material: PB65 or PB65PLUSF80, Sold Separately

Handle Clamp: L160, Sold Separately

Frame: Not Required

Conductor Sleeve: B112, Sold Separately

Price Key: C

Ease of Use: Easy

## ADDITIONAL PRODUCT DETAILS

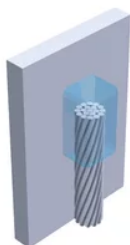
For applications such as computer room, tunnel or other low-ventilation areas, specify a smokeless nVent ERICO Cadweld Exolon mold. Add an XL prefix to the standard mold part number when ordering (for example, a PB10GR162G becomes XLPB10GR162G). Similarly, nVent ERICO Cadweld Exolon welding material is also designated by the XL prefix (for example, PB90 becomes XLPB90).

A test weld should be made to check for the possibility of burn through on thin sections and to determine detrimental metallurgical effects.

W-XXXX-XX-XX-LH-XX-L-M		
W*	Wear Plates	Reduce mechanical abrasion of molds at cable entry points
XXXX	Price Key	
XX	Mold Family	
XX	Conductor Size	
LH	Weld End	LH = Weld on left end of conductor RH = Weld on right end of conductor (For VN Mold Family only)
XX	Pipe Size	
L*	Split Crucible	Crucible section is split on molds designed with horizontal opening for easier cleaning
M*	Mold Only	

\* Empty if none

## DIAGRAMS



## UPOZORNĚNÍ

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Produkty nVent musí být instalovány a používány pouze tak, jak je uvedeno v instrukčních listech a materiálech pro školení nVent. Instrukční listy jsou k dispozici na [www.nvent.com](http://www.nvent.com) a od vašeho zástupce zákaznického servisu nVent. Nesprávná instalace, zneužití, nesprávné použití nebo jiný nedostatek úplného dodržování pokynů a varování nVent může způsobit selhání produktu, poškození majetku, vážné zranění osob a smrt a/nebo zrušit vaši záruku.



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